





1/2 EMPIRE NORSEMAN.

FURNESS S.B.C.T.

Nº 342

PROFILES & DECK PLANS.

AS BUILT.

W244-0159



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Foundation







S/S EMPIRE NORSEMAN

FURNESS. S. B. L. L.

Nº 342.

MIDSHIP SECTION AS  
BUILT

W244-0158



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# MIDSHIP SECTION. 342.

LENGTH B.P. 475'-0" BREADTH LD. 168'-0" DEPTH MLD 36'-0"

SCALE - 1" = 1' 0"

SHEER OF F.O. FOR 3'-0" AFT (STANDARD CURVE)  
28'-0" LOAD DRAFT ASSUMING STANDARD SHEER 9'-7" FOR 3'-0" AFT

STERNER PLATE REINFORCED 87% FROM WITHIN  
POOP TO 16'-0" FOR 3'-0" AFT AT ENDS  
BUTTS QUINUPLE FOR 1'-0" TO QUADRUPLER & TREBLE AT ENDS  
RIVETS SPACED 4 DIAS. IN QUAD. BUTTS 3 DIAS. IN TREBLE BUTTS  
4 DIAS. QUINUPLE BUTTS

ONCE BUTTS IN WAY OF OR THEREABOUTS DOUBLES BY  
BEYOND. RIVETS IN BUTTS & BEAMS SPACED 4 DIAS. OVER  
50 & 3 DIAS. UNDER 50 THICKNESS

ANCHORS 2 STEEL 85% EACH  
1 SPACE 7 1/2"  
1 STRAIN 25"  
CABLES 245 PINS 2 1/2" ENCHAINED OR 2 1/2" TORSION  
STEEL WIRE 105' 4 1/2" 3/4" STEEL WIRE  
TOWLINE 135' 5/8" 3/4"  
HAWSE & WAYS 2 1/2" 3/4" 3/4" HAWSE OR HAWSE  
2 1/2" 5/8" 3/4"



20764  
25-448



STERN FRAME  
V RUDDER

(3)

FURNESS SBCOL

341.234-49.50

S.S. "Empire Dickens"

MDB. RPT. No. 17239

S.S. Empire Norseman

MDB. RPT. No. 17276

S.S. Empire Lyttora

MDB. RPT. No. 17323

S.S. Empire Grenadier

MDB. RPT. No. 17347

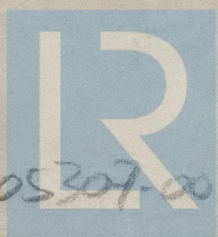
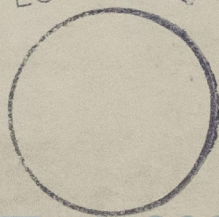
S.S. Empire Nugget

MDB. RPT. No. 17375

S.S. Empire Cobbett.

MDB. RPT. No. 17400 'San Wilfrido'

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